





Amoco Oil Company

200 East Randolph Drive Post Office Box 6110-A Chicago, Illinois 60680

February 28, 1984

Certified No. 454 431 169

Return Receipt Requested

Mr. Larry Eastep, P.E.
Manager, Permit Section
Division of Land Pollution Control
Environmental Protection Agency
2200 Churchill Road
Springfield, Illinois 62706

Dear Mr. Eastep:

RCRA Closure of Facilities at Amoco's Wood River Wastewater Treating Plant--EPA ID No. ILD006272629

As you are aware, Amoco Oil Company has donated its wastewater treating plant in Wood River to the City of Wood River. Prior to the actual assumption of operation of the plant by the City, we want to clarify its status, vis a vis, the Resource Conservation and Recovery Act (RCRA). Our plant was listed on our RCRA, Part A, application because, at that time, it generated, stored, and treated dissolved air flotation (DAF) float from petroleum refining, a waste listed as hazardous by the USEPA. Since the mothballing of the refinery in 1981, the plant no longer generated DAF float from petroleum refining operations. Now that a final decision has been made not to resume petroleum refining at Wood River, removal of the plant from the RCRA system becomes appropriate and desirable. To do this, we understand that we must go through a RCRA closure, even though the plant continues to operate. Pursuant to your instructions to E. J. Sullivan in a telephone conversation on February 17, 1984, we will describe the events that occurred at the wastewater plant following suspension of petroleum refining operations, and request that you consider this letter to be our closure plan.

To aid in following the sequence of events, some background information will be helpful. The total Amoco facility in Wood River comprises three parcels of land: 1) the refinery site, 2) the main office-wastewater treating plant site, and 3) the riverfront site. Each site has interim status under RCRA and has its own ID number. Prior to October 1, 1981, Amoco Oil Company conducted all operations connected with the facility. With the exception of additive manufacturing units and ancillary operations that are owned by Amoco Chemicals Corporation, Amoco Oil Company owned all of the Wood River property

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Mr. Larry Eastep, P.E. Page 2

and equipment. Since 1981, certain segments of real estate, both improved and otherwise, have been donated or exchanged for other property.

prior to 1977, wastewater treating facilities were located on the riverfront site and consisted of a series of aerated and non-aerated lagoons. New NPDES effluent discharge limitations that became effective on July 1, 1977, were more stringent than earlier limits and could not be complied with using existing facilities. Accordingly, construction of a new wastewater treatment facility began in 1976 and was put into operation in August, 1977. The former treatment lagoons became storm-water surge ponds. The new treatment sequence included: 1) clarification with dissolved air flotation, 2) mixed media filtration, 3) bio-oxidation with activated sludge, 4) clarification, and 5) final filtration. The plant also had an aerobic digester and belt filters for dewatering waste solids.

Until 1981, the new wastewater treatment plant served the combined petroleum refining and additive manufacturing operations. In early 1981, Amoco Oil Company announced a decision to suspend petroleum refining operations at Wood River. By June 1, 1981, all refining units had been shut down and placed in standby condition. Except for a petroleum terminaling function, operation and administration of the Wood River facility was officially turned over to Amoco Chemicals Corporation on October 1, 1981.

In November, 1980, two storage tanks, two belt presses, and two containers for dewatered solids became hazardous waste facilities because DAF float was stored and treated in this equipment. The USEPA defined DAF float from petroleum refining as a hazardous waste and identified it as K048. A copy of the Part A of the RCRA permit application that was filed in 1980 is attached as Appendix A.

The entire wastewater plant is enclosed with a chain-link fence with pedestrian and vehicle access gates. The fence also encloses an adjacent petroleum product storage tank field. Warning signs were posted to meet requirements for interim status. An operator is on duty 24 hours a day, 7 days a week.

Hazardous waste management at this site consisted of storage and treatment (dewatering) of DAF float. DAF float was generated in the inlet clarifier-dissolved air flotation unit and skimmed into and accumulated in Tank T-202. When this tank was filled, the DAF float was pumped either to the riverfront surge ponds for storage or to Tank T-1001, the belt filter feed tank. From T-1001, the DAF float, either alone or mixed with waste-activated sludge, was pumped to one of the belt filters for dewatering. Separated water recycled to the treating plant feed sump. Solids were discharged to a roll-off trailer box. When the box was filled, the dewatered solids were disposed of in a hazardous waste landfill. Most of the DAF float was impounded in the surge ponds, because its high oil content made it difficult to dewater.

Beginning June 1, 1981, with the suspension of petroleum refining operations, the DAF float, generated at the wastewater plant was no longer a hazardous waste by definition; it was hazardous only if it

MAR 02 1984 E.P.A. — D.L.P.C. TATE OF ILLINOIS Mr. Larry Eastep, P.E. Page 3

had one of the four prescribed hazardous waste characteristics. It also had a much lower oil content than it had during petroleum refining operations and became more amenable to dewatering on the belt presses. Dewatering of DAF float was continued, and the first full box of dewatered solids was sampled on August 17, 1981. The sample was taken from the surface of the solids in the box, so that it represented the last discharge from the belt press. The sample was then submitted to Environmental Analysis, Incorporated, in St. Louis, to be tested for the four hazardous waste characteristics. The analysis, a copy of which is attached as Appendix B, showed that the solids did not have any of the four characteristics of a hazardous waste. A copy of the analysis was furnished to Midwest Sanitary Service, who were requested to apply for a supplemental permit for disposal of the non-hazardous solids.

While this application was being processed, dewatered solids continued to be disposed of as a hazardous waste. Between August 20 and November 18, 1981, this amounted to a total of 10 boxes of solids. The nonhazardous DAF float was being generated at a rate of about 12,000 gallons/day, so we estimate that about 55 volumes passed through T-202 and 12 to 15 volumes through T-1001 during this same period.

After receipt of the supplemental permit classifying the dewatered solids as non-hazardous, disposal as a special waste to a nonhazardous landfill was initiated. A copy of the supplemental permit is attached as Appendix C.

Upon your acceptance of this letter as our closure plan, we will proceed to arrange for certification of closure. We estimate the cost of certification will be about \$3,000. Since this was not a disposal facility, and no hazardous waste remains on-site, no post-closure care is required.

If you have any questions or require further information, please contact E. J. Sullivan at 312/856-5858.

Yours truly,

John G. Huddle

Director, Environmental Control

John J. Huddle/Eps

and Planning Mail Code 1203

EJS/dmk

Attachments

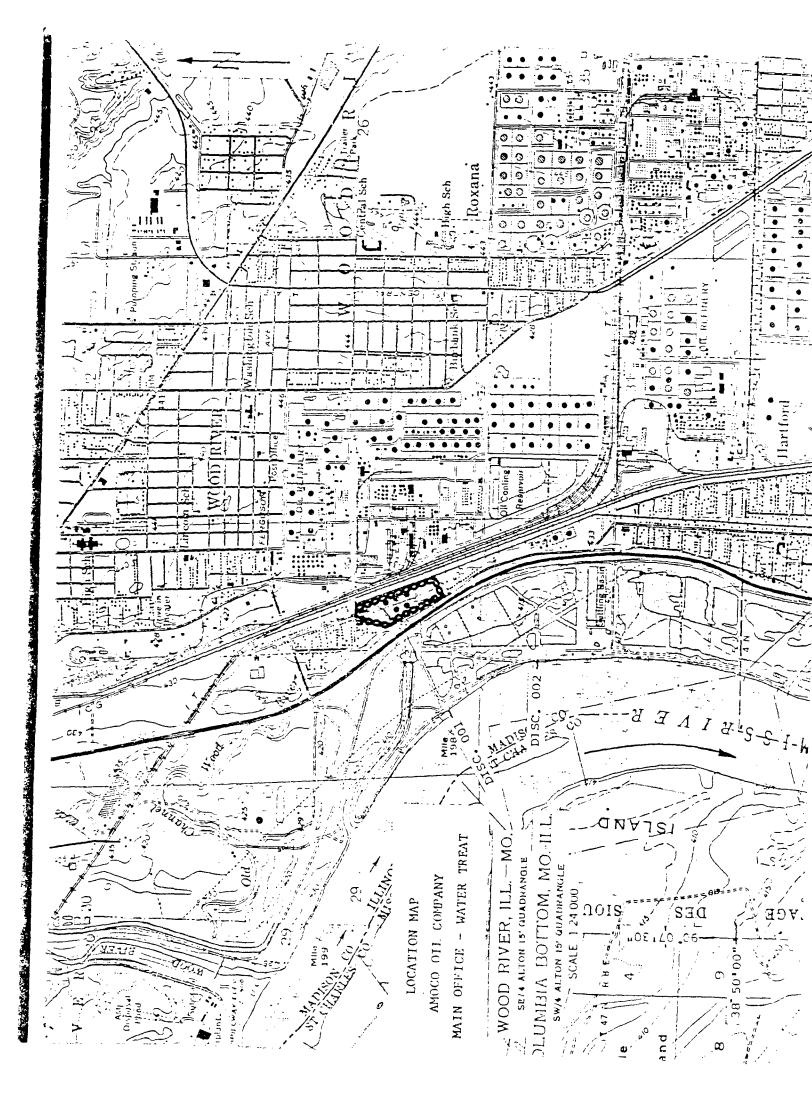
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HAZARDOUS WASTE PERMIT APPLICATION Consolidated Permits Program This information is required under Section 2003 of ROSA.

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LINE 3 TO4 - BELT-PRESS DEWATERING OF DAF FLOAT

- IV. DESCRIPTION OF HAZARDOUS WASTES

 A. EPA HAZARDOUS WASTE NUMBER Enter the rour—digit number from 40 CFR, Support D for each listed nazarcous waste you will handle hazardous wastes which are not listed in 40 CFR, Subpart D, enter the four-digit number(s) from 40 CFR, Subpart C that describes the characteristics and/or the toxic contaminants of those hazardous wastes.
- 3. ESTIMATED ANNUAL QUANTITY For each listed waste entered in column A estimate the quantity of that waste that will be handled on an annual basis. For each characteristic or toxic contuminant entered in column A estimate the total annual quantity of all the non-listed waste(s) that will be handled which possess that characteristic or contaminant. and the second 10 to 10 to 10 to
- C. UNIT OF MEASURE For each quantity entered in column 8 enter the unit of measure code. Units of measure which must be used and the appropriate codes are:

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If facility records use any other unit of measure for quantity, the units of measure must be converted into one of the required units of measure taking into account the appropriate density or specific gravity of the waste. specific gravity of the waste.

D. PROCESSES

1. PROCESS CODES:

For listed hazardous waste: For each listed hazardous waste entered in column A select the code(s) from the list of process codes contained in [tem [1]] to indicate how the waste will be stored, treated, and/or disposed of at the facility.

For non-listed hazardous wastes: For each characteristic or toxic contaminant entered in column A, select the code(s) from the list of process codes contained in Item III to indicate all the processes that will be used to store, treat, and/or dispose of all the non-listed hazardous wastes that possess that characteristic or toxic contaminant.

Note: Four spaces are provided for entering process codes, If more are needed; (1) Enter the first three as described above; (2) Enter "000" in the extreme right box of Item (V-0(1); and (3) Enter in the space provided on page 4, the line number and the additional code(s).

2. PROCESS DESCRIPTION: If a code is not listed for a process that will be used, describe the process in the space provided on the form,

NOTE: HAZARDOUS WASTES DESCRIBED BY MORE THAN ONE EPA HAZARDOUS WASTE NUMBER - Hazardous wastes that can be described by more than one EPA Hazardous Waste Number shall be described on the form as follows:

- 1. Selectione of the EPA Hazardous Waste Numbers and enter it in column A. On the same line complete columns B.C., and D by estimating the total annual quantity of the waste and describing all the processes to be used to treat, store, and/or dispose of the waste.
- 2. In column A of the next line enter the other EPA Hazardous Waste Number that can be used to describe the waste. In column D(2) on that line enter "included with above" and make no other entries on that line
- 3. Repeat step 2 for each other EPA Hazardous Waste Number that can be used to describe the hazardous waste.

EXAMPLE FOR COMPLETING ITEM IV (shown in line numbers X-1, X-2, X-3, and X-4 below) — A facility will treat and dispose of an estimated 900 pounds per year of chrome shavings from leather tanning and finishing operation. In addition, the facility will treat and dispose of three non-listed wastes. Two wastes are corrosive only and there will be an estimated 200 pounds per year of each waste. The other waste is corrosive and ignitable and there will be an estimated 100 pounds per year of that waste. Treatment will be in an incinerator and disposal will be in a landfill,

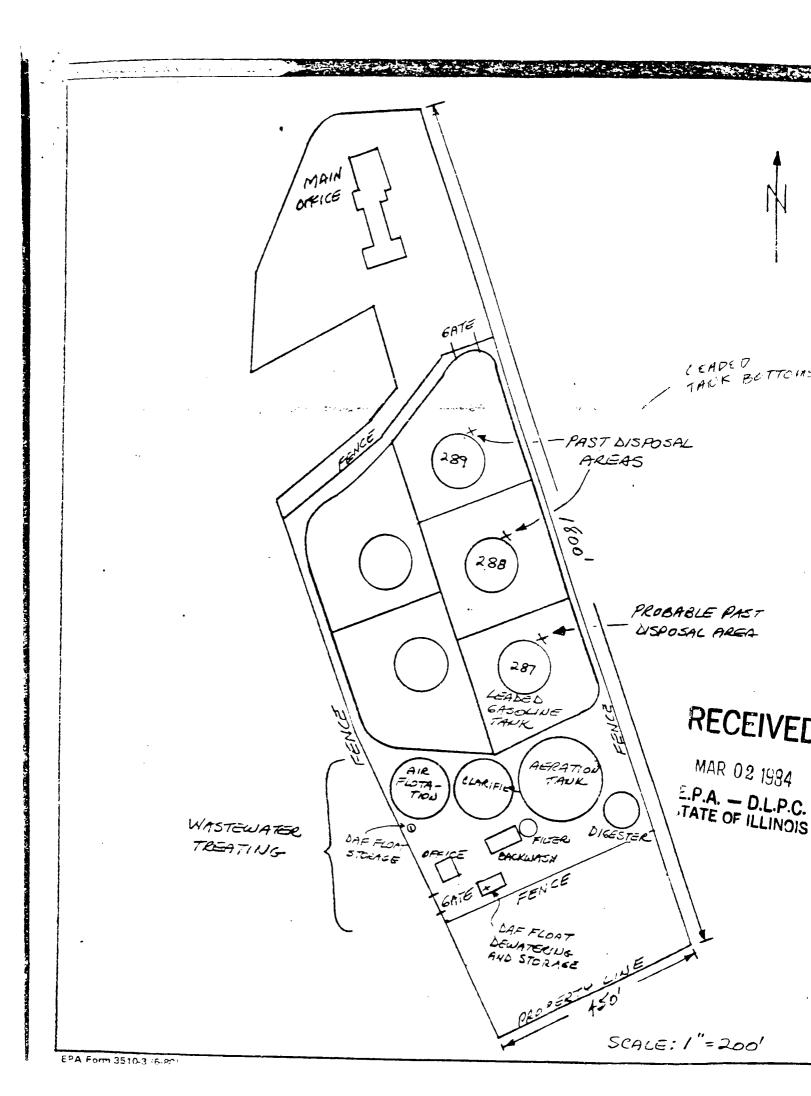
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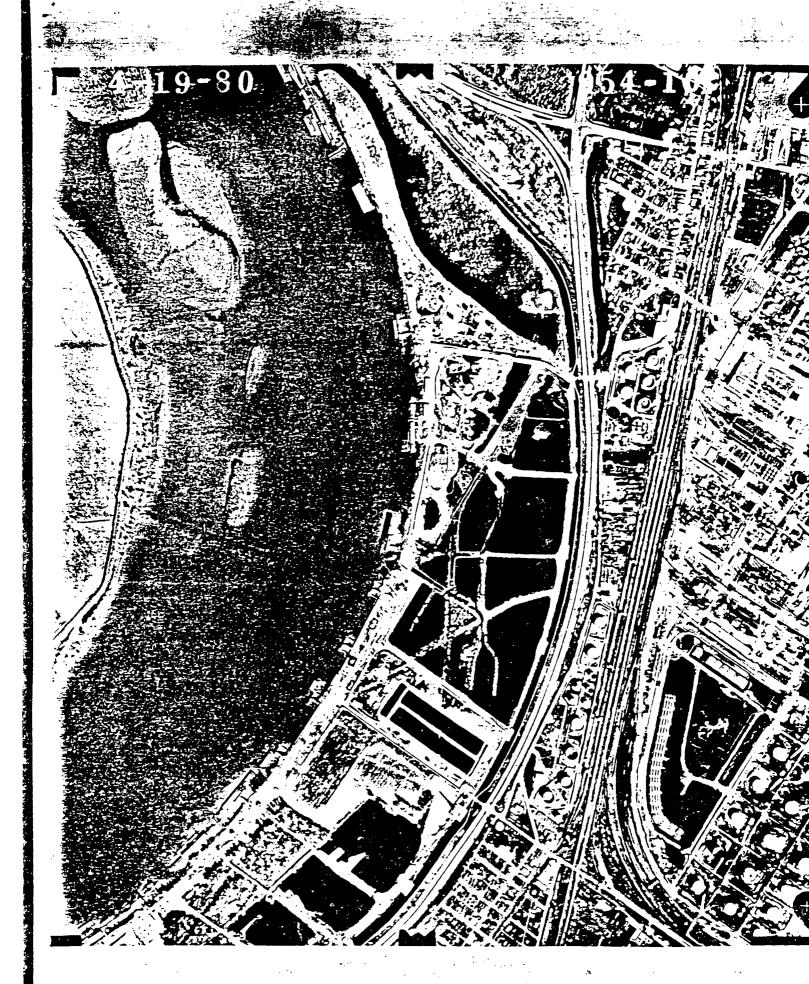
Form Approved OMB Vo 158-Sammer NOTE Photocopy this page cytore complet FOR OFFICIAL USE ONLY EPA I.D. NUMBER enter from page ! 006272629 Ţ, DUP DUP IV. DESCRIPTION OF HAZARDOUS WASTES (continued) C.UNIT OF MEA-SURE (enler code) D. PROCESSES A. EPA HAZARD. WASTENO B. ESTIMATED ANNUAL QUANTITY OF WASTE 1. PROCESS CODES 2. PROCESS DESCRIPTION (if a code is not entered in D(1)) LINE NO. (enter code) 126 DEWATERING \parallel S 0 2 T 0 4 K 10 14 8 40,000 K 0 4 8 h 15,000 S 0 1 3 4 5 6 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 RECEIVED 23 24 MAR 02 1984 25 E.P.A. — D.L.P.C. STATE OF ILLINOIS 26

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VII. FACILITY GEOGRAPHIC LOCATION					
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Date: Sept. 1, 1981 Report No. 8269 P.O. No. 802-9-20186 Lab. No. 151-17

Mr. C. Bartels AMOCO OIL COMPANY Post Office Box 182 400 South Main Street Wood River, Illinois 62095

REPORT OF ANALYSIS

Subject: Analysis performed in accordance with the Resource

Conservation and Recovery Act 40 CFR; 261.23, Characteristic of Reactivity, 261.21, Characteristics

of Ignitability, 261.22, Characteristics of

Corrosivity and 261.24, Characteristics of EP Toxicity and Standard Methods for the Examination of Water and

Wastewater, 14th Edition, 1975.

Sample Identification: Sample marked as: Pressed sludge WWTP "B" Press Dumpster Bx, dated 8-17-81.

Results of Analysis:

(I) Characteristics of Reactivity (261.23 (a) (2); (5)

Soluble Cyanide, ug CN/g	< 0.01
Total Cyanide, ug CN/g	< 1.0
Soluble Sulfide, ug S/g	0.03
Total Sulfide, ug S/g	650

(II) Characteristics of Ignitability (261.21)

Flash Point (P-M), F > 210

(III) Characteristics of Corrosivity (261.22)

pH of 10% Solution 7.63

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PHONE 1-314-921-4488



(IV) Characteristics of EP Toxicity (261.24 (a)

Arsenic, mg As/l		0.012
Barium, mg Ba/l		12.0
Cadmium, mg Cd/l	<	0.001
Chromium, mg Cr/l		0.031
Copper, mg Cu/l		0.038
Lead, mg Pb/l		0.83
Mercury, mg Hg/l	<	0.005
Silver, mg Ag/l		0.023
Selenium, mg Se/1	<	0.001

Respectfully submitted,

R. M. Ferris, Director, EAI

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D.L.P.C. COMPLAINT INVESTIGATION FORM $C-79-69-5$
MADISON CO, - 119/15-01
HARTFORD / AMOCO
Date Received 3-77-79 By K. MENSING By Phone In Person By Mail
Complainant NORRIS EICHLER Respondent AMOCO OIL CO
Address 5 CA 5 ERVICES Address
Telephone Ed Sulligen - 254-7357
Directions To Source WEST OF HERTFORD NEXT TO RIVER.
Complaint Details ANCCO HAS SUFFLEMENTAL FERVIT AT ROXANA SCA-BR
BUT QUIT TAKING SLUTGE WASTE THERE ON JAN. 1, 1979.
EICHLER SAID HE HAD HEARD THAT IT IS BEING- DEPOSIT
BETWEEN LEVEE AUD RIVER AT HARTFORD

INVESTIGATION FINDINGS
Date 9/21/79 Time 1 30 pm By And Wie fies
Interviewed R. S. M. Jame (Hyr. Env. Com Weather 10 Day - Clay Photos 10
Violations Observed Special wastes from Amon's refinery are being
damped between the level and Mississ, pp. River near their
unter treatment layours, General construction waste is a s
being dumped but show I be occupyable surser 216.
Respondent's Remarks The quinquing area is provered by levers for
Produce france is resident to subject a permit apply
until the featoral & P. L. Lindies its inter and negs in
Special / in zar zous in a sees. RECEIVED

FOLLOW-UP ACTION SEP 23 1979
Refer To STATE STATE
Hunce has den por reg or produces by efter and urg
to arrange a meeting at the permet section.
in any ange of four times

Illinois Environmental Protection Agency 2200 Churchill Road, Springfield, IL 627:06

217/782-6762

Refer to: 11911501 -- Madison County

Wood River/AMOCO Main Office and Wastewater Treating Plant

ILD 006272629

March 23, 1984

AMOCO Oil Company 200 East Randolph Drive P.O. Drive 6110-A Chicago, IL 60680

Dear Mr. Huddle:

This letter is in response to your closure plan for the above referenced facility submitted to the Agency on February 28, 1984 and received on March 2, 1984.

Because of deficiencies in your closure plan which are enumerated hereafter the Agency is requesting that you supplement the information originally submitted with your closure plan within thirty (30) days of receipt of this letter. All references are to Subtitle G, 35 Ill Admin. Code, Part 725.

As the Part A for the above referenced facility includes all the property described by the facility drawing on page 5 of the application, all hazardous waste management operations that occurred on this property need to be addressed in the closure plan. From the information available, it appears that this would include at least the following:

- DAF float storage tank T-202
- 2. DAF float belt filter feed tank T-1001
- 3. The belt filters
- Container storage area(s)
- 5. Any spills or leaks that occurred on the property.

Documentation submitted to date is incomplete and does not satisfy the requirements of 725.211. The following deficiencies need to be addressed:

 An estimate of the maximum inventory of wastes in storage and treatment at any time during the life of the facility [725.212(a)(2)].

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OFFICE OF J G HUDDLE APR 20 1984

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Page 2

- A description of the steps needed to decontaminate facility equipment during closure [725.212(a)(3)] must include all tanks, pumps and piping; the belt filters; and containment structures [725.214] [725.297].
- 3. An estimate of the expected year of closure and a schedule for final closure. [725.212(a)(4)].
- 4. A description of how the known and probable past disposal areas will be closed in such a way to comply with [725.211(b)].
- 5. Please provide an outline of the closure cost estimate that indicates the costs of the individual closure activities and how these costs are derived. [725.242(a)]

The Agency does not deem this request for supplemental information to be a disapproval for administrative purposes under Subtitle G, Section 725.212(d). However, a failure to submit the information within 30 days of this letter may render your plan subject to disapproval.

Very truly yours,

Permit Section

Division of Land Pollution Control

LWE: WRW/maw/0644d/4-5

cc: Southern Region Division File

Compliance Assurance

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April 19, 1984

Amoco Oil Company

200 East Randolph Drive Post Office Box 6110-A Chicago, Illinois 60680

Certified Mail P454-431-129 Return Receipt Requested

Mr. Lawrence W. Eastep, P.E., Manager Permit Section Division of Local Pollution Control Environmental Protection Agency 2200 Churchill Road Springfield, Illinois 62706

Dear Mr. Eastep:

Amoco Waste Water Treating Plant-Main Office Site; ILD 006272629

Please refer to your March 23, 1984 request for supplemental information pertaining to closure of Amoco's Waste Water Plant—Main Office Site (ILD 006272629) in Wood River, as described in our February 25, 1984 letter.

The items of equipment involved in hazardous waste management, as stated in your letter are:

Tank T-202 DAF float storage Tank T-1001 belt filter feed tank Two Bellmer Winkelpresse belt filters Two roll-off trailer boxes The storage area for the trailer boxes Spills and leaks

The items enumerated in your letter are addressed in the following paragraphs:

- 1) 725.212(a)(2): During the life of the facility, Tank T-202 could have contained as much as 38,000 gallons of DAF float. Tank T-1001 was typically limited to a volume of 15,000 gallons of waste. The belt presses were for treating (dewatering) and contained no inventory. The roll-off trailer boxes were limited because of weight restrictions, to 15 cubic yards each. It is possible that during the life of the facility, a maximum of 30 cubic yards of dewatered solids could have been in inventory at one time.
- 2) 725.212(a)(3), 725.214, 725.297: We estimate that 5 to 10 million gallons of nonhazardous DAF float have passed through this system since November 1981 when the dewatered solids were classified nonhazardous. Lines and pumps have to be considered decontaminated because of the length of time that the inside surfaces were subjected to the turbulent,

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E.P.A. - D.L.P.C. STATE OF ILLINOIS scouring action of this volume of fluid. This conclusion is borne out by periodic tests on dewatered solids that continue to show they are nonhazardous.

Decontamination of tanks will consist of first emptying the tanks as far as possible, and then sampling and testing the residues on the bottoms and sides of the tanks. If tests show the residues are nonhazardous, the tanks will be deemed to be decontaminated. If tests show that the residues are hazardous, all fluid material will be removed, solidified, and disposed of in a hazardous waste landfill. The inside surfaces will then be cleaned using detergent, brushes, and rags. All liquids resulting from the cleaning will be solidified, combined with other solids, and disposed of in a hazardous waste landfill.

Decontamination of the belt filters will consist of compositing scrapings of residues from the filter frames and supporting structure; the belts are automatically washed clean during the filtering operation. The scrapings will be tested, and, if found to be nonhazardous, the belt filter installation will be considered to be decontaminated. If the scrapings are shown to be hazardous by test, the filter frames and support structure will be cleaned using detergent, brushes, and rags, and the cleaning wastes will be disposed of in a hazardous waste landfill after solidifying any liquids.

Scrapings will be composited from the inside and outside of each roll-off trailer box, separately. Scrapings will also be taken from the surrounding floor area around each box. The four samples will be tested, and, if found to be nonhazardous, the boxes and surrounding areas will be deemed to be decontaminated. If any of the four samples are hazardous by test, the corresponding box or area will be cleaned with detergent, brushes, and rags, and the cleaning wastes disposed of in a hazardous waste landfill after solidifying any accumulated liquid.

The areas around the two storage tanks will be examined for evidence of spills, especially under the DAF float conveyor between the inlet clarifier and T-202. Scrapings will be taken from any spills on the concrete around T-1001 or the ground around T-202 and tested. If tests show the spilled material to be nonhazardous, no further action will be taken. If the scraping from the concrete is hazardous by test, the concrete will be cleaned using detergent, brushes, and rags, and the cleaning wastes disposed of in a hazardous waste landfill. If the soil scraping is hazardous by test, all obvious non-soil material will be excavated along with 1" to 2" of soil and disposed of as hazardous waste. A second scraping will be made of the exposed soil in the spill area and will be submitted for testing. If the sample is hazardous by this test, the process will be repeated, removing an additional 1" to 2" soil each time until a scraping is no longer hazardous by test. At this point, the excavation will be backfilled if deep; otherwise, the area will be levelled without backfilling.

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3) 725.212(a)(4): Closure is planned in 1984. A schedule of closure activities is shown below:

	Days After Approval
	of Closure Plan for
Activity	Completion
Complete sampling	15
Complete testing	60
Resample and retest (if required)	120
Certification	180

4) 725.242(a): The estimated cost of closure is \$8,500 which was calculated as shown below.

Travel expenses for sampling, including consultant		\$1,060
Testing ten samples		1,400
Resampling, retesting 50 percent of samples		1,540
Disposal		1,500
Certification		3,000
	Total	\$8,500

We have not addressed the past disposal areas in the adjoining tank field in this closure plan because those sites, known and probable, were reported as Superfund sites in 1981 as required by CERCLA. We feel that the investigation, evaluation, and remedial action, if any, for those sites are separate issues that are not properly part of a RCRA closure plan. These sites were never regulated under RCRA because they were inactive when RCRA regulations became effective on November 19, 1980. We will be pleased to meet with you at your convenience to develop a program to evaluate these sites and to devise a remedial action plan if one is required.

It may be of value to know that, although Amoco has donated the main office building to a nonprofit Madison County organization and has donated the waste water treating plant to the city of Wood River, Amoco will retain ownership of the tank field where the past disposal sites are located. The city, incidentally, has not yet assumed operation of the waste water treating plant.

Please let us know if you require further information.

Yours truly,

J. G. Huddle

Director, Environmental Control and Planning

Mail Code 1203

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